

## Frigidaire

Factory Parts Catalog

| Product No.               | LTF6000ES0    |
|---------------------------|---------------|
| Series                    | Frigidaire    |
| Market                    | North America |
| Color                     | white         |
| Volts                     | 115           |
| Wiring Diagram            | 134604100     |
| Owner's Guide             | 134610900     |
| Energy Guide              | 134610500     |
| Installation Instructions | 134610800     |
| Operating Instructions    | 134610700     |

## **☑** Electrolux

Electrolux Major Appliances North & Latin America P.O. BOX 212378 AUGUSTA, GA 30917

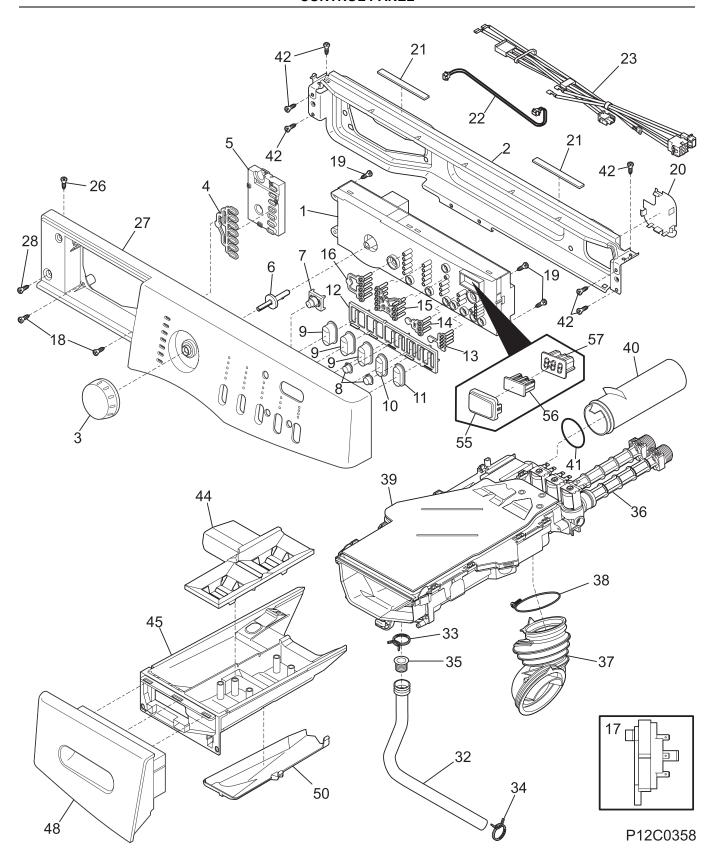
Publication No. **5995460598** 06/02/09 (EN/SERVICE/KC) 361

# FRONT-LOAD WASHING MACHINE

Model No. LTF6000E

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### **CONTROL PANEL**

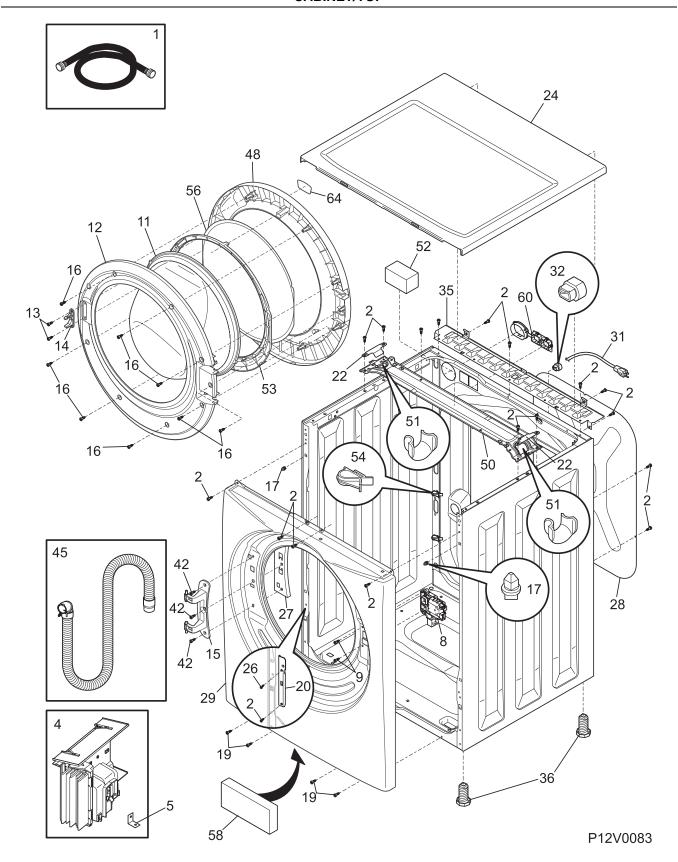


02/06

#### **CONTROL PANEL**

| 1 #       134523106       Control Board, pc, with housing         2 134364800       Bracket, top front         3 134551200       Knob, program         4 134553100       Light Pipe, program         5 # 134556500       Light Pipe, program knob         6 134347700       Pin, program knob         7 134555600       Push Button, round, #2         8 134555500       Push Button, oval, #1         10 134555400       Push Button, oval, #2 (soil)         11 134555400       Push Button, oval, #2 (soil)         12 134553300       Spring, push button         13 134557400       Light Pipe, start group         14 134557400       Light Pipe, row of 3         15 134552800       Light Pipe, row of 5         17 # 134407800       Switch, pressure, analog         18 131302800       Screw, 10-16AB x 0.375         19 134402900       Screw, phillips, 6-19 x 0.650         20 134452600       Cover, hole plug         21 134407900       Dampener, vibration         22 # 13453100       Wiring Harness, interface board         23 ** 134543100       Wiring Harness, main         26 131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27 134593300       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive   | DOC NO  | DADTNO    | DECODIDATION                              |
|---|---------|-----------|---|
| 2 134364800 Bracket, top front 3 134551200 Knob, program 4 134553100 Light Pipe, program 5 # 134556500 Push Button, round, #2 8 134555500 Push Button, round, #1 9 134553400 Push Button, oval, #1 10 134555400 Push Button, oval, #1 10 134553400 Push Button, oval, #2 (soil) 11 134555400 Push Button, oval, start 12 134553300 Spring, push button 13 134557500 Light Pipe, start group 14 134557400 Light Pipe, row of 3 15 134552800 Light Pipe, row of 3 16 134600000 Switch, pressure, analog 18 131302800 Screw, 10-16AB x 0.375 19 134407800 Switch, pressure, analog 21 134407800 Screw, phillips, 6-19 x 0.650 20 134452600 Cover, hole plug 21 134407900 Dampener, vibration 22 # 134602100 Wiring Harness, controls 23 # 134543100 Wiring Harness, controls 23 # 134593300 Screw, 10-16 x 0.750 25 1343593300 Screw, 10-16 x 0.750 27 134593300 Screw, 8 pan head, 10-10B x 0.500, cr/sq drive 27 134593300 Panel, control console 28 131205300 Screw, 10-16 x 0.750 32 134371700 Hose, disp-to-bellows 33 131306216 Clamp 34 13446300 Clamp, hose, bellows 35 134371800 Gasket, disp hose seal 36 # 134371200 Valve, dispenser, NTC/short tube 36 134371200 Clamp, tub hose 39 134446120 Hose, disp-to-valve 40 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31 | POS. NO | PART NO.  | DESCRIPTION Control Deard no with housing |
| 3         134551200         Knob, program           4         134553100         Light Pipe, program           5         #         134555500         Interface Board, pc, auxiliary           6         134347700         Pin, program knob           7         134555500         Push Button, round, #2           8         134555500         Push Button, oval, #1           9         134553400         Push Button, oval, #2 (soil)           10         134555400         Push Button, oval, #2 (soil)           11         134553300         Spring, push button           13         134557400         Light Pipe, row of 3           15         134552800         Light Pipe, row of 3           15         134552800         Light Pipe, row of 5           17         134407800         Switch, pressure, analog           18         131302800         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134402900         Screw, phillips, 6-19 x 0.650           22         134403600         Wiring Harness, interface board           23*#         13453100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq dri  |         |           | 3   |
| 4         134553100         Light Pipe, program           5         #         134555500         Interface Board, pc, auxiliary           6         134347700         Pin, program knob           7         134555600         Push Button, round, #2           8         134555500         Push Button, oval, #1           9         134555400         Push Button, oval, #2 (soil)           11         134555400         Push Button, oval, #2 (soil)           12         134553300         Spring, push button           13         134557500         Light Pipe, start group           14         134557400         Light Pipe, row of 3           15         134552800         Light Pipe, row of 5           16         134600000         Light Pipe, row of 5           17         134407800         Switch, pressure, analog           18         131302800         Screw, 10-16AB x 0.375           19         134407900         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         1344002900         Screw, phillips, 6-19 x 0.650           22         134407100         Wiring Harness, controls           23**         1344523100         Wiring Harness, main  |         |           | · •                                       |
| 5 #         134556500         Interface Board, pc, auxiliary           6         134347700         Pin, program knob           7         134555600         Push Button, round, #2           8         134555400         Push Button, round, #1           9         134555400         Push Button, oval, #1           10         134555400         Push Button, oval, #2 (soil)           11         134555400         Push Button, oval, start           12         134553300         Spring, push button           13         134557400         Light Pipe, start group           14         134557400         Light Pipe, row of 3           15         13452800         Light Pipe, row of 5           17 #         134407800         Switch, pressure, analog           18         131302800         Screw, 10-16AB x 0.375           19         134407900         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134602100         Wiring Harness, interface board           23 #         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Screw, #8 pan head, 10-10B x  |         |           |   |
| 6 134347700 Pin, program knob 7 134555600 Push Button, round, #2 8 134555500 Push Button, round, #1 9 134553400 Push Button, oval, #1 10 134555400 Push Button, oval, #2 (soil) 11 134555400 Push Button, oval, #2 (soil) 12 134553300 Spring, push button 13 134557500 Light Pipe, start group 14 134557400 Light Pipe, row of 3 15 134552800 Light Pipe, row of 5 17 # 134407800 Switch, pressure, analog 18 131302800 Screw, 10-16AB x 0.375 19 134402900 Screw, phillips, 6-19 x 0.650 20 134452600 Cover, hole plug 21 134407900 Dampener, vibration 22 # 134602100 Wiring Harness, interface board 23 # 134543100 Wiring Harness, controls 23*# 134543100 Wiring Harness, main 26 131205100 Screw, #8 pan head, 10-10B x 0.500, cr/sq drive 27 134593300 Panel, control console 28 131205300 Screw, 10-16 x 0.750 32 134371700 Hose, disp-to-bellows 33 131306216 Clamp 34 13446300 Clamp, hose, bellows 35 134371800 Gasket, disp hose seal 36 # 134371200 Valve, dispenser, NTC/short tube 36* 131311900 Screw, quadrex ph, 8-18AB x 0.500 37 134372300 Hose, disp-to-tub 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-valve 41 134372200 O-ring, overfloo Using 42 131168200 Screw, pan head, 8-18B x 0.31                     |         |           |   |
| 7         134555600         Push Button, round, #2           8         134555500         Push Button, round, #1           9         134553400         Push Button, oval, #1           10         134555400         Push Button, oval, #2 (soil)           11         134555400         Push Button, oval, start           12         134553300         Spring, push button           13         134557400         Light Pipe, start group           14         134557400         Light Pipe, row of 3           15         134552800         Light Pipe, row of 5           16         134600000         Light Pipe, row of 5           17 #         134407800         Switch, pressure, analog           18         131302800         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134407900         Dampener, vibration           22 #         134602100         Wiring Harness, interface board           23 #         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Serew, disp-to-bellows           28         131205300         Screw, 10-16 x 0.750 <td></td> <td></td> <td></td>                             |         |           |   |
| 8       134555500       Push Button, round, #1         9       134553400       Push Button, oval, #1         10       134555400       Push Button, oval, #2 (soil)         11       134595600       Push Button, oval, start         12       134553300       Spring, push button         13       134557500       Light Pipe, row of 3         14       134552800       Light Pipe, row of 5         15       13450000       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134407800       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, 8p an head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371800       Gasket, disp hose seal         34       13446300       Clamp, hose, bellows  |         |           | . •                                       |
| 9 134553400 Push Button, oval, #1 10 134555400 Push Button, oval, #2 (soil) 11 134595600 Push Button, oval, start 12 134553300 Spring, push button 13 134557500 Light Pipe, start group 14 134557400 Light Pipe, row of 3 15 134552800 Light Pipe, row of 5 16 134600000 Light Pipe, row of 5 17 # 134407800 Switch, pressure, analog 18 131302800 Screw, 10-16AB x 0.375 19 134402900 Screw, phillips, 6-19 x 0.650 20 134452600 Cover, hole plug 21 134407900 Dampener, vibration 22 # 134602100 Wiring Harness, interface board 23 # 134436600 Wiring Harness, controls 23*# 134543100 Wiring Harness, main 26 131205100 Screw, #8 pan head, 10-10B x 0.500, cr/sq drive 27 134593300 Panel, control console 28 131205300 Screw, 10-16 x 0.750 32 134371700 Hose, disp-to-bellows 33 131306216 Clamp 34 134446300 Clamp, hose, bellows 35 134371800 Gasket, disp hose seal 36 # 134371200 Valve, dispenser, NTC/short tube 36* 131311900 Screw, quadrex ph, 8-18AB x 0.500 37 134372300 Hose, disp-to-tub 38 134372400 Clamp, tub hose 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-valve 41 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31  |         | 134555600 | Push Button, round, #2                    |
| 10         134555400         Push Button, oval, #2 (soil)           11         134595600         Push Button, oval, start           12         134553300         Spring, push button           13         134557500         Light Pipe, start group           14         134557400         Light Pipe, row of 3           15         134552800         Light Pipe, row of 5           16         134600000         Light Pipe, row of 5           17 #         134407800         Switch, pressure, analog           18         131302800         Screw, 10-16AB x 0.375           19         134402900         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134407900         Dampener, vibration           22 #         134602100         Wiring Harness, interface board           23 #         134453600         Wiring Harness, controls           23*#         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Panel, control console           28         131205300         Screw, 10-16 x 0.750           32         134371800         Gasket, disp-to-bellows  | 8       | 134555500 | Push Button, round, #1                    |
| 11         134595600         Push Button, oval, start           12         134553300         Spring, push button           13         134557500         Light Pipe, start group           14         134557400         Light Pipe, row of 3           15         134552800         Light Pipe, row of 5           16         134600000         Light Pipe, row of 5           17 #         134407800         Switch, pressure, analog           18         131302800         Screw, 10-16AB x 0.375           19         134402900         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134602100         Wiring Harness, interface board           23 #         13440600         Wiring Harness, controls           23*#         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Panel, control console           28         131205300         Screw, 10-16 x 0.750           32         134371700         Hose, disp-to-bellows           33         131306216         Clamp           34         134476300         Clamp, hose, bellows   | 9       | 134553400 | Push Button, oval, #1                     |
| 12  | 10      | 134555400 | Push Button, oval, #2 (soil)              |
| 13  | 11      | 134595600 | Push Button, oval, start                  |
| 14       134557400       Light Pipe, row of 3         15       134552800       Light Pipe, 5 x 4         16       134600000       Light Pipe, row of 5         17 #       134407800       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         <   | 12      | 134553300 | Spring, push button                       |
| 14       134557400       Light Pipe, row of 3         15       134552800       Light Pipe, 5 x 4         16       134600000       Light Pipe, row of 5         17 #       134407800       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         <   | 13      | 134557500 | Light Pipe, start group                   |
| 15       134552800       Light Pipe, 5 x 4         16       134600000       Light Pipe, row of 5         17 #       134407800       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39   | 14      | 134557400 |   |
| 16       134600000       Light Pipe, row of 5         17 #       134407800       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover   | 15      | 134552800 |   |
| 17 #       134407800       Switch, pressure, analog         18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve   | 16      | 134600000 | • .                                       |
| 18       131302800       Screw, 10-16AB x 0.375         19       134402900       Screw, phillips, 6-19 x 0.650         20       134452600       Cover, hole plug         21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39*       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372200       Tube, disp-to-voverflo      <   |         | 134407800 |   |
| 19         134402900         Screw, phillips, 6-19 x 0.650           20         134452600         Cover, hole plug           21         134407900         Dampener, vibration           22 #         134602100         Wiring Harness, interface board           23 #         134436600         Wiring Harness, controls           23*#         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Panel, control console           28         131205300         Screw, 10-16 x 0.750           32         134371700         Hose, disp-to-bellows           33         131306216         Clamp           34         134446300         Clamp, hose, bellows           35         134371800         Gasket, disp hose seal           36 #         134371220         Valve, dispenser, NTC/short tube           36*         131311900         Screw, quadrex ph, 8-18AB x 0.500           37         134372300         Hose, disp-to-tub           39         134446120         Housing, dispenser, w/valve, cover           39*         134471300         Gasket, disp-to-valve           40         134372200         O-ring, overflow tube   |         |           |   |
| 20         134452600         Cover, hole plug           21         134407900         Dampener, vibration           22 #         134602100         Wiring Harness, interface board           23 #         134436600         Wiring Harness, controls           23*#         134543100         Wiring Harness, main           26         131205100         Screw, #8 pan head, 10-10B x 0.500, cr/sq drive           27         134593300         Panel, control console           28         131205300         Screw, 10-16 x 0.750           32         134371700         Hose, disp-to-bellows           33         131306216         Clamp           34         134446300         Clamp, hose, bellows           35         134371800         Gasket, disp hose seal           36 #         134371220         Valve, dispenser, NTC/short tube           36*         131311900         Screw, quadrex ph, 8-18AB x 0.500           37         134372300         Hose, disp-to-tub           38         134372400         Clamp, tub hose           39         134446120         Housing, dispenser, w/valve, cover           39*         134371300         Gasket, disp-to-valve           40         134372200         Tube, disp-to-valve   | 19      |           |   |
| 21       134407900       Dampener, vibration         22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372200       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31   |         |           |   |
| 22 #       134602100       Wiring Harness, interface board         23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31  |         |           |   |
| 23 #       134436600       Wiring Harness, controls         23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31   |         |           | ·   |
| 23*#       134543100       Wiring Harness, main         26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31   |         |           |   |
| 26       131205100       Screw, #8 pan head, 10-10B x 0.500, cr/sq drive         27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31   |         |           | · ·                                       |
| 27       134593300       Panel, control console         28       131205300       Screw, 10-16 x 0.750         32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31  |         |           | · ·                                       |
| 28  |         |           | ·   |
| 32       134371700       Hose, disp-to-bellows         33       131306216       Clamp         34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31  |         |           | •   |
| 33 131306216 Clamp 34 134446300 Clamp, hose, bellows 35 134371800 Gasket, disp hose seal 36 # 134371220 Valve, dispenser, NTC/short tube 36* 131311900 Screw, quadrex ph, 8-18AB x 0.500 37 134372300 Hose, disp-to-tub 38 134372400 Clamp, tub hose 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-overflo 41 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31   |         |           | •   |
| 34       134446300       Clamp, hose, bellows         35       134371800       Gasket, disp hose seal         36 #       134371220       Valve, dispenser, NTC/short tube         36*       131311900       Screw, quadrex ph, 8-18AB x 0.500         37       134372300       Hose, disp-to-tub         38       134372400       Clamp, tub hose         39       134446120       Housing, dispenser, w/valve, cover         39*       134371300       Gasket, disp-to-valve         40       134372100       Tube, disp-to-overflo         41       134372200       O-ring, overflow tube         42       131168200       Screw, pan head, 8-18B x 0.31  |         |           | ·   |
| 35 134371800 Gasket, disp hose seal 36 # 134371220 Valve, dispenser, NTC/short tube 36* 131311900 Screw, quadrex ph, 8-18AB x 0.500 37 134372300 Hose, disp-to-tub 38 134372400 Clamp, tub hose 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-overflo 41 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | ·   |
| 36 #134371220Valve, dispenser, NTC/short tube36*131311900Screw, quadrex ph, 8-18AB x 0.50037134372300Hose, disp-to-tub38134372400Clamp, tub hose39134446120Housing, dispenser, w/valve, cover39*134371300Gasket, disp-to-valve40134372100Tube, disp-to-overflo41134372200O-ring, overflow tube42131168200Screw, pan head, 8-18B x 0.31  |         |           | · ·                                       |
| 36* 131311900 Screw, quadrex ph, 8-18AB x 0.500 37 134372300 Hose, disp-to-tub 38 134372400 Clamp, tub hose 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-overflo 41 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | •   |
| 37 134372300 Hose, disp-to-tub 38 134372400 Clamp, tub hose 39 134446120 Housing, dispenser, w/valve, cover 39* 134371300 Gasket, disp-to-valve 40 134372100 Tube, disp-to-overflo 41 134372200 O-ring, overflow tube 42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | ·   |
| 38  |         |           |   |
| 39 134446120 Housing, dispenser, w/valve, cover<br>39* 134371300 Gasket, disp-to-valve<br>40 134372100 Tube, disp-to-overflo<br>41 134372200 O-ring, overflow tube<br>42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | ·   |
| 39* 134371300 Gasket, disp-to-valve<br>40 134372100 Tube, disp-to-overflo<br>41 134372200 O-ring, overflow tube<br>42 131168200 Screw, pan head, 8-18B x 0.31   |         |           | · ·                                       |
| 40 134372100 Tube, disp-to-overflo<br>41 134372200 O-ring, overflow tube<br>42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | <b>9</b> . <b>1</b>                       |
| 41 134372200 O-ring, overflow tube<br>42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | · •                                       |
| 42 131168200 Screw, pan head, 8-18B x 0.31  |         |           | •   |
|   |         |           | •   |
|   |         |           |   |
|   | 44      | 134370200 | Cover, dispenser                          |
| 45 134370000 Drawer, dispenser  |         |           |   |
| 48 134556700 Handle/Drawer Assy   |         |           | ,   |
| 48* 134555800 Pad, drawer handle, soft touch  |         |           |   |
| 50 134370100 Conveyor, dispenser, lower   |         |           |   |
| 55 134553200 Lens, digital display  |         |           |   |
| 56 134557300 Light Pipe, digital display  |         |           |   |
| 57 # 134503300 Display, digital   | 5/#     | 134503300 | Display, digital                          |

#### **CABINET/TOP**

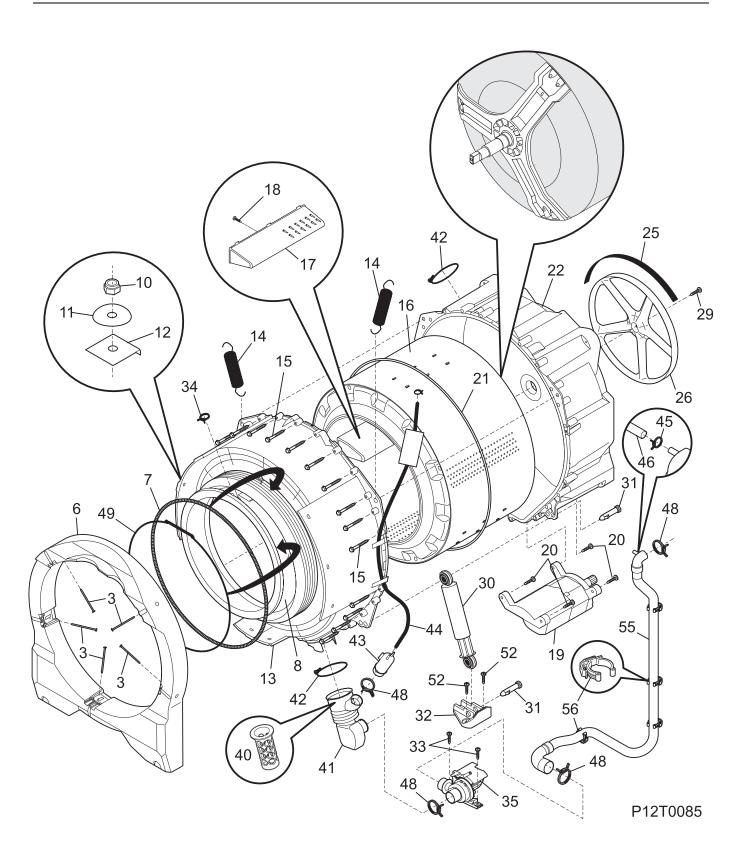


### **CABINET/TOP**

| POS. NO  | PART NO.   | DESCRIPTION                               |
|----------|------------|---|
| 1        | 131454100  | Hose, water inlet, 4 ft., hose & washer   |
| 2        | 131168200  | Screw, pan head, 8-18B x 0.31             |
| 4 #      | 134591200  | Control Board, motor                      |
| 4* #     | 134547600  | Wiring Harness, motor control             |
| 5        | 134522900  | Bracket, angle, motor control             |
| 5*       | 134178901  | Screw, 8-18AB x 0.455                     |
| 8 #      | 131763245  | Door Lock/Switch Assy                     |
| 8* #     | 134606800  | Wiring Harness, door switch               |
| 9        | 131303300  | Screw, pan head, 10-16AB x 0.500, locking |
| 11       | 134366400  | Panel, door glass                         |
| 12       | 134550700  | Frame, inner door                         |
| 13       | 131302901  | Screw, 10-16 x 0.750                      |
| 14       | 131763310  | Striker, door/lock/sw                     |
| 15       | 134550800  | Hinge, door, with bushings                |
| 16       | 131205300  | Screw, 10-16 x 0.750                      |
| 17       | 134408700  | Clip, assembly                            |
| 19       | 131258400  | Screw, 10-16AB x 0.500                    |
| 20       | 134434901  | Bracket, LS panel, reinforcement          |
| 20*      | 134434901  | Bracket, RS panel, reinforcement          |
| 20       |            | Retainer, spring steel                    |
| 22<br>24 | 134364700  | Danel work top white                      |
|          | 134365000  | Panel, work top, white                    |
| 26       | 134521600  | Screw, hex washer head, M5 0.8 x 15       |
| 27       | 134550900  | Bracket, hinge, reinforcement             |
| 28       | 134364300  | Panel, service access, rear               |
| 29       | 134550110  | Panel, cabinet front, white               |
| 31 #     | 134501000  | Power Cord, electric svce                 |
| 32       | 5303209428 | Bushing, power cord                       |
| 35       | 134365100  | Bracket, top support, rear                |
| 36       | 134548800  | Leveling Leg, screw, plastic              |
| 42       | 134601900  | Screw, flat head, M5 x .8 x 17.5          |
| 45 #     | 134369400  | Hose, drain, external                     |
| 48       | 134550500  | Panel, outer door, white                  |
| 48*      | 134554500  | Pad, outer door                           |
| 50       | 134364600  | Bracket, tub suspension                   |
| 51       | 134562100  | Protector, tub brkt, spring hook, (2)     |
| 52       | 131931202  | Dampener, vibration, foam                 |
| 53       | 134551300  | Ring, door transition                     |
| 54       | 134364900  | Fastener, wire harn clip                  |
| 56       | 134550600  | Glass, outer door lens                    |
| 58       | 131800405  | Insulation, noise absorber                |
| 60       | 134372000  | Grommet, dispenser, back panel            |
| 64       | 134601600  | Nameplate, Affinity                       |
| *        | 134596200  | Shipping Support Kit                      |
| *        | 134591500  | Plug Assy, shipping holes, back           |
|          | 134371300  | i lug Assy, shipping holes, back          |

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#### MOTOR/TUB



#### MOTOR/TUB

| POS. NO | PART NO.<br>131793303 | DESCRIPTION<br>Bolt, carriage, 1/4-20 x 2.60 |
|---------|-----------------------|--|
| 6       | 134362200             | Counterweight, front, one piece              |
| 7       | 134365300             | Spring, bellows clamp, retainer              |
| 8 #     | 134515300             | Bellows Kit, boot, no light hole             |
| 10      | 131304700             | Nut, hex, 1/4-20 UNC-2B, (2)                 |
| 11      | 131276900             | Washer, Bellville, spring steel              |
| 12      | 134430600             | Plate, counterweight                         |
| 13      | 134362000             | Shell, tub, front                            |
| 14 #    | 134362800             | Spring Assy, suspension                      |
| 15      | 134408300             | Screw, hex head, 6.5 x 51 mm                 |
| 16      | 134360910             | Drum Assy, spin basket                       |
| 17      | 134509600             | Vane Kit, drum                               |
| 18      | 131302800             | Screw, 10-16AB x 0.375                       |
| 19 #    | 134362500             | Motor, 120 V                                 |
| 20      | 131303500             | Screw, 12-14AB x 1.50, motor mtg.            |
| 21      | 134361900             | O-ring, tub                                  |
| 22      | 134509500             | Shell, outer tub, rear, w/bearing, seal      |
| 25 #    | 134051001             | Belt, drive, poly-V, 6-rib                   |
| 26 #    | 134362600             | Pulley, drum drive, large, rear              |
| 29      | 134408400             | Screw, 10.9 class, M10 x 25 mm               |
| 30      | 134560400             | Shock Absorber, dual stage                   |
| 31      | 131268300             | Pin, shock mtg.                              |
| 32      | 134363200             | Bracket, shock mtg.                          |
| 33      | 134160900             | Screw, quadrex, 10-16AB X 0.750              |
| 34      | 134446300             | Clamp, hose, bellows                         |
| 35 #    | 134051200             | Pump, drain                                  |
| 40      | 134565200             | Filter, pump                                 |
| 41      | 134455900             | Hose, drain, tub>pump, coin trap             |
| 42      | 131333101             | Clamp  |
| 43      | 134369000             | Chamber, air                                 |
| 44      | 134369900             | Hose, air pressure                           |
| 45      | 131306202             | Clamp, hose                                  |
| 46      | 134436100             | Syphon Brake, hose, with clamps              |
| 48      | 131306234             | Clamp, pump to trap                          |
| 49      | 134527100             | Clamp, bellows, spring held                  |
| 52      | 131202300             | Screw, 10-16AB x 0.625                       |
| 55      | 134458300             | Hose, internal drain                         |
| 56      | 134369800             | Fastener, hose clip, (3)                     |
| 56*     | 134261300             | Clip, drain hose, push-mount                 |
| *       | 134610500             | Energy Guide                                 |

#### **WIRING DIAGRAM**

